

Torque Spec Sheet



These Torque values are only guiding.
Some values may vary due to tool calibration or quality.

When using threadlock or other lubricants, start by torquing 90% of given value, then adjust if needed.

Vision & Design AS
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Part	Torque	Screw Type
Action Screws	7.3 NM 65 IN-LB	1/4-28 UNF x 1 & x 2 inch Cap Head Screw (ANSI B18.3) - Black Stainless Steel
Grip Screw	6.5 NM 57 IN-LB	1/4-28 UNF x 7/8 inch Cap Head Screw (ANSI B18.3) - Stainless Steel
Top Cover	1.2 NM 10.6 IN-LB	M3 x 6mm T10 Torx Button Screw (ISO 7380) - Black Stainless Steel
Adapter Block	2.8 NM 24.8 IN-LB	M4 x 25mm T20 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Buttstock Connection	6.5 NM 57 IN-LB	M6 x 20mm T30 Torx Button Screw (ISO 7380) - Black Stainless Steel
Buttstock Connection Lock	Hand Tight	M4 x 5mm Cup Point Set / Grub Screw (DIN 916 / ISO 4029) - Black Stainless Steel
Thumb Rest	2.6 NM 23 IN-LB	M4 x 8mm T20 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Bagrider Bracket	2.8 NM 24.8 IN-LB	M4 x 10mm T20 Torx Countersunk Screw (DIN 965) - Black Stainless Steel

Buttstock External Weights	2.8 NM 24.8 IN-LB	M4 x 14mm T20 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Top Cover Picatinny Rail	2.5 NM 22 IN-LB	M4 x 6mm T20 Torx Countersunk Screw (DIN 965) - Stainless Steel
Buttstock Internal Weight	2.8 NM 24.8 IN-LB	M4 x 5mm T20 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Magazine Length Adjustment Lock	1.2 NM 10.6 IN-LB	M3 x 8mm T10 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Buttpad Adjustment Assembly	5 NM 44 IN-LB	M5 x 10mm T25 Torx Cap Screw (ISO 14579) - Black Stainless Steel
Buttpad	4.8 NM 42.4 IN-LB	M5 x 10mm T25 Torx Button Screw (ISO 7380) - Black Stainless Steel
Folding Hinge	2.6 NM 23 IN-LB	M4 x 10mm T20 Torx Countersunk Screw (DIN 965) - Stainless Steel
RH/LH Fill Block	Hand Tight	M3 x 12mm T10 Torx Cap Screw (ISO 14579) - Black Stainless Steel

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